Department of Mechanical Engineering

IV B.Tech I Semester Course Structure & Syllabus (ACE-R22 Regulations)

ACE Engineering College
Ankushapur(V), Ghatkesar(M), Medchal Dist - 501 301
(An Autonomous Institution, Affiliated to JNTUH ,Hyderabad)

Department of Mechanical Engineering
B.Tech. in Mechanical Engineering
COURSE STRUCTURE & SYLLABUS (ACE-R22 Regulations)
Applicable from A.Y. 2022-23 Batch

IV YEAR I SEMESTER

S. No.	Course Code	Course Title	L	T	P	Credits
1.	ME701PC	Industrial Management	2	0	0	2
2.	ME702PC	Refrigeration & Air Conditioning	3	0	0	3
3.		Professional Elective – II	3	0	0	3
4.		Professional Elective – III	3	0	0	3
5.		Professional Elective - IV	3	0	0	3
6.		Open Elective - II	3	0	0	3
7.	ME703PC	Project Stage - I	0	0	6	3
		Total Credits	**17**	**0**	**6**	**20**

ME701PC INDUSTRIAL MANAGEMENT

B.Tech. IV Year, I Sem.

Prerequisites: None

L	T	P	C
2	0	0	2

Course objectives:

- Understand the philosophies of management gurus
- Understand the various types of organization structures and their features, and Their advantages and disadvantages.
- Learning various Industrial Engineering Practices like Operations Management techniques, work study, statistical quality control techniques, Job evaluation techniques and network analysis techniques.

Course outcomes: At the end of the course, the student would be able to

- **CO1:** Apply principles of management
- **CO2:** Design the organization structure
- **CO3:** Apply techniques for plant location, design plant layout and value analysis
- **CO4:** Carry out work study to find the best method for doing the work and establish standard time for a given method
- **CO5:** Apply various quality control techniques and sampling plans. do job evaluation and network analysis.

UNIT – I:

Introduction to Management: Entrepreneurship and organization – Nature and Importance of Management, Functions of Management, Taylor's Scientific Management Theory, Fayol's Principles of Management, Maslow's Theory of Human Needs, Douglas McGregor's Theory X and Theory Y, Herzberg's Two-Factor Theory of Motivation, Systems Approach to Management, Leadership Styles, Social responsibilities of Management

UNIT – II:

Designing Organizational Structures: Departmentalization and Decentralization, Types of Organization structures – Line organization, Line and staff organization, functional organization, Committee organization, matrix organization, Virtual Organization, Cellular Organization, team structure, boundary less organization, inverted pyramid structure, lean and flat organization structure and their merits, demerits and suitability.

UNIT – III:

Operations Management: Objectives- product design process- Process selection-Types of production system (Job, batch and Mass Production), Plant location-factors- Urban-Rural sites comparison- Types of Plant Layouts- Design of product layout- Line balancing (RPW method) Value analysis-Definition- types of values- Objectives- Phases of value analysis- Fast diagram

UNIT - IV:

Work Study: Introduction — definition — objectives — steps in work study — Method study — definition, objectives — steps of method study. Work Measurement — purpose — types of study — stop watch methods — steps — key rating — allowances — standard time calculations — work sampling.

Statistical Quality Control: variables-attributes, Shewart control charts for variables- chart, R chart, – Attributes- Defective-Defect- Charts for attributes-p-chart -c chart (simple Problems), Acceptance Sampling- Single sampling- Double sampling plans-OC curves.

UNIT – V:

Job Evaluation: Methods of job evaluation — simple routing objective systems — classification method factor comparison method, point method, benefits of job evaluation and limitations. **Project Management (PERT/CPM):** Network Analysis, Programme Evaluation and Review Technique (PERT), Critical Path Method (CPM), Identifying critical path, Probability of Completing the project within given time, Project Cost Analysis, Project Crashing. (simple problems)

TEXT BOOKS:

1. Industrial Engineering and Management/O.P. Khanna/Khanna Publishers.
2. Industrial Engineering and Management Science/T.R. Banga and S.C. Sarma/Khanna Publishers.

REFERENCE BOOKS:

1. Motion and Time Study by Ralph M Barnes! John Willey & Sons Work Study by lLO.
2. Human factors in Engineering & Design/Ernest J McCormick /TMH.
3. Production & Operation Management /Paneer Selvam/PHI.
4. Industrial Engineering Management/NVS Raju/Cengage Learning.
5. Industrial Engineering Hand Book/Maynard.
6. Industrial Engineering Management I Ravi Shankar/Galgotia.

ME702PC REFRIGERATION & AIR CONDITIONING

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Prerequisites: Thermodynamics

Course Objectives:

- Apply the principles of thermodynamics to analyze different types of refrigeration and HAV
- To understand the functionality of the major components of the refrigeration and HAV
- To apply the knowledge in effective refrigeration and HAV systems for better performances in real context
- Discuss the heating procedure by Air conditioning process
- Explain the requirement of ventilation devices/processes

Course Outcomes:

- **CO1:** Differentiate between different types of refrigeration systems with respect to application as well as conventional & unconventional refrigeration systems.
- **CO2:** Analyse thermodynamically low temperature refrigeration and Vapour absorption refrigeration for evaluation of performance parameters.
- **CO3:** Apply the air refrigeration principles for different types of Air craft refrigeration systems
- **CO4:** Elaborate the principles of psychometrics to design the air conditioning heating /cooling loads for industrial applications.
- **CO5:** explain the requirement of ventilation air, various sources of infiltration air, ventilation and infiltration as a part of cooling load

UNIT– I:

Vapour Compression Refrigeration: Performance of Complete vapor compression system. Actual Vs Ideal cycle - Effect of operating parameters on COP,

Components of Vapor Compression System: The condensing unit – Evaporators – Expansion valve – Refrigerants – Properties – ODP & GWP - Load balancing of vapor compression Unit.

Compound Compression: Flash inter-cooling – flash chamber – Multi-evaporator & Multistage systems.

UNIT– II:

Production of Low Temperature: Liquefaction system, Liquefaction of gases, Hydrogen and Helium, Cascade System – Applications– Dry ice system.

Vapor absorption system – Simple and modified aqua – ammonia system – Representation on Enthalpy –Concentration diagram.

Lithium – Bromide system Three fluid system – HCOP.

UNIT– III:

Air Refrigeration: Applications – Air Craft Refrigeration -Simple, Bootstrap, Regenerative and Reduced ambient systems – Problems based on different systems.

Steam Jet refrigeration system: Representation on T-s and h-s diagrams – limitations and applications.

Unconventional Refrigeration system – Thermo-electric – Vortex tube & Pulse tube – working principles.

UNIT– IV:

Air Conditioning: Psychometric properties and processes – Construction of Psychometric chart. Requirements of Comfort Air –conditioning – Thermodynamics of human body – Effective temperature and Comfort chart – Parameters influencing the Effective Temperature.

Heating Load Calculations: Summer/ Winter heating load calculation-heat losses through structure- heat losses due to infiltration. Effects of solar radiation and internal heat sources on heating loads. Air Heating System: Classification - gravity warm heating system, forced warm air heating system balancing a warm air heating system, warm air furnaces, air cleaners, humidifiers & De-humidifiers

UNIT– V:

Air Conditioning Systems: All Fresh air, Re-circulated air with and without bypass, with reheat systems – Calculation of Bypass Factor, ADP, RSHF, ESHF and GSHF for different systems. **Ventilation:** Ventilation and Infiltration: Requirement of ventilation air, various sources of infiltration air, ventilation and infiltration as a part of cooling load. Fans and Blowers: Types, performance characteristics, series and parallel arrangement, selection procedure. Equipments and Controls: Chillers, Condensing units, Cooling coils, bypass factors, humidifiers, dehumidifiers

TEXT BOOKS:

1. Refrigeration & Air Conditioning by C.P. Arora, TMH.
2. Refrigeration & Air Conditioning by Arora & Domkundwar, Dhanpat Rai.
3. Refrigeration and Air Conditioning by Manohar Prasad

REFERENCE BOOKS:

1. Basic Refrigeration & Air Conditioning by P.N. Ananthanarayanan, McGraw Hill.
2. Refrigeration and Air Conditioning by Stoecker, Mc Graw Hill.
3. Refrigeration and Air Conditioning by Dr. S.S. Thipse, Jaico.
4. Refrigeration and Air Conditioning by Jordan& Preister, Prentice Hall.
5. Refrigeration and Air Conditioning by Dossat, Mc Graw Hill.

ME721PE ADDITIVE MANUFACTURING (PROFESSIONAL ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Pre-requisites: Manufacturing Processes, Engineering Materials

Course Objectives:

- To understand the fundamental concepts of Additive Manufacturing (i.e. Rapid Prototyping) and 3-D printing, its advantages and limitations.
- To classify various types of Additive Manufacturing Processes and know their working principle, advantages, limitations etc.
- To have a holistic view of various applications of these technologies in relevant fields such as mechanical, Bio-medical, Aerospace, electronics etc.

Course Outcomes: After the completion of the course, the student will be able to

- **CO1:** Explain and summarize the principles and key characteristics of additive manufacturing technologies and commonly used 3D printing and additive manufacturing systems.
- **CO2:** Describe various liquid based Rapid Prototyping systems.
- **CO3:** Understand and apply different powder based Rapid Prototype systems.
- **CO4:** Describe various CAD issues for 3D printing and rapid prototyping and related operations for STL model manipulation.
- **CO5:** Understand and apply Rapid prototyping in various applications like forensic science, anthropology and medicine etc.

UNIT – I:

Introduction: Prototyping fundamentals, Historical development, Fundamentals of Rapid Prototyping, Advantages and Limitations of Rapid Prototyping, commonly used Terms, Classification of RP process, Rapid Prototyping Process Chain: Fundamental Automated Processes.

UNIT – II:

Liquid-based Rapid Prototyping Systems: Stereo lithography Apparatus (SLA): Models and specifications, Process, working principle, photopolymers, photo polymerization, Layering technology, laser and laser scanning, Applications, Advantages and Disadvantages, Case studies. Solid ground curing (SGC): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies Solid-based Rapid Prototyping Systems: Laminated Object Manufacturing (LOM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Fused Deposition Modeling (FDM): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies.

UNIT – III:

Powder Based Rapid Prototyping Systems: Selective laser sintering (SLS): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Three dimensional Printing (3DP): Models and specifications, Process, working principle, Applications, Advantages and Disadvantages, Case studies. Rapid Tooling: Introduction to Rapid Tooling (RT), Conventional Tooling Vs RT, Need for RT. Rapid Tooling Classification; Indirect Rapid Tooling Methods: Spray Metal Deposition, RTV Epoxy Tools, Ceramic tools, Investment Casting, Spin Casting, Die casting, Sand Casting, 3D Keltool process. Direct Rapid Tooling: Direct AIM, LOM Tools, DTM Rapid Tool Process, EOS Direct Tool Process and Direct Metal Tooling using 3DP

UNIT – IV:

Rapid Prototyping Data Formats: STL Format, STL File Problems, Consequence of Building Valid and Invalid Tessellated Models, STL file Repairs: Generic Solution, Other Translators, Newly Proposed Formats. Rapid Prototyping Software's: Features of various RP software's like Magics, Mimics, Solid View, View Expert, 3 D View, Velocity 2, Rhino, STL View 3 Data Expert and 3 D doctor.

UNIT – V:

RP Applications: Application - Material Relationship, Application in Design, Application in Engineering, Analysis and Planning, Aerospace Industry, Automotive Industry, Jewelry Industry, Coin Industry, GIS application, Arts and Architecture. RP Medical and Bioengineering Applications: Planning and simulation of complex surgery, Customized Implants & Prosthesis, Design and Production of Medical Devices, Forensic Science and Anthropology, Visualization of Biomolecules.

TEXT BOOKS:

1. Rapid prototyping; Principles and Applications /Chua C.K., Leong K.F. and LIM C.S/World Scientific Publications/3rd Edition, 2010
2. Rapid Manufacturing /D.T. Pham and S.S. Dimov/Springer/1st Edition, 2012

REFERENCE BOOKS:

1. Terry Wohlers, Wholers Report 2000, Wohlers Associates.
2. Rapid Prototyping and Manufacturing /PaulF. Jacobs/ASME/ 1st Edition, 1993.

ME722PE AUTOMATION IN MANUFACTURING (PROFESSIONAL ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course Objectives:

- To understand types of Automation and production system technologies in modern manufacturing.
- To understand importance of automated flow lines in manufacturing a product.
- To understand the Assembly system and Line Balancing in Manufacturing System.
- To understand Automated Material handling equipments and Automated Storage Systems.
- To understand industrial control and automatic inspection techniques.

Course Outcomes: After the completion of the course, the student will be able to

- **CO1:** Describe the importance of Automation implementation in Manufacturing.
- **CO2:** Analyze the various Automated flow lines.
- **CO3:** Perform Line balancing of assembly system.
- **CO4:** Describe automated Material Handling and automated storage
- **CO5:** Explain Industrial Process controls and automatic inspection.

UNIT – I:

Introduction: Types and strategies of automation, pneumatic and hydraulic components circuits, Automation in machine tools. Mechanical feeding and too changing and machine tool control transfer the automaton.

UNIT – II:

Automated flow lines: Methods or work part transport transfer Mechanical buffer storage control function, design and fabrication consideration.

Analysis of Automated flow lines: General terminology and analysis of transfer lines without and with buffer storage, partial automation, implementation of automated flow lines.

UNIT – III:

Assembly system and line balancing: Assembly process and systems assembly line, line balancing methods, ways of improving line balance, flexible assembly lines.

UNIT –IV:

Automated material handling: Types of equipment, functions, analysis and design of material handling systems conveyor systems, automated guided vehicle systems.

Automated storage systems, Automated storage and retrieval systems; work in process storage, interfacing handling and storage with manufacturing.

UNIT –V:

Fundamentals of Industrial controls: Review of control theory, logic controls, sensors and actuators, Data communication and LAN in Manufacturing.

Business process Re-engineering: Introduction to BPE logistics, ERP, Software configuration of BPE.

TEXT BOOKS:

1. Automation, Production Systems and Computer Integrated Manufacturing: M.P. Groover.
   /Pearson Education/4th Edition, 2016.
2. Computer Control of Manufacturing Systems/ Yoram koren/ Mc Graw Hill/ 1st Edition, 1983.

REFERENCE BOOKS:

1. Computer Aided Manufacturing/Tien-Chien Chang, Richard A. Wyskand Hsu-Pin Wang/Pearson/ 3rd Edition, 2005.
2. Automation /W. Buekinsham/PHI Publications/ 1st Edition, 2011.

ME723PE ARTIFICIAL INTELLIGENCE IN MECHANICAL ENGINEERING
(PROFESSIONAL ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

UNIT - I: **Introduction to Artificial Intelligence**
Definition, History, Present state of Artificial Intelligence (AI), Phases of AI, Approaches to AI - Hard or Strong AI, Soft or Weak AI, Applied AI, Cognitive AI, and Applications domains focused on mechanical engineering,

UNIT - II: Problem Solving Methods
Problem solving methods-1. Uninformed search includes Depth First Search (DFS), Breadth First Search (BFS), Uniform Cost Search (UCS), Depth Limited Search, Iterative Deepening Depth First Search (IDDFS) and bidirectional search. 2. Informed Search (heuristic search) includes greedy best first search, A* search, memory bounded heuristic search, learning to search better, Simple problems

UNIT - III: Neural Networks
Introduction to Perceptron and Neural Networks, Activation and Loss functions, Single Neuron of Human and Human Brain Modelling, ANN architecture-Input layer, Hidden layer and output layer, Types of Neural Networks- Single layer feed-forward network, Multilayer feed-forward network, Multi-Layer Perceptron (MLP), Recurrent networks or feedback ANN, Characteristics of Neural Networks, Simple problems on Back Propagation Algorithms to minimize the error

UNIT - IV: Machine Learning
Unsupervised learning- Definition, basic concepts, applications, K-means Clustering, hierarchical Clustering, Dimension Reduction-PCA, Simple Examples
Supervised Learning - Definition, basic concepts, applications, Linear Regression, Multiple Variable Linear Regression, Logistic Regression, Naive Bayes Classifiers, k-NN Classification, Support Vector Machine, Simple Examples.
Reinforcement Learning (RL) - Framework, Component of RL Framework, Types of RL Systems. Q- learning, Examples of RL Systems, Simple Examples

UNIT - V: Ensemble Learning Techniques
Introduction on ensemble methods, Decision Trees, Bagging, Random Forests, Boostin, Simple Examples

TEXT BOOK:

1. Artificial Intelligence: A Modern Approach, Stuart Russell & Peter Norvig, Prentice-Hall, Third Edition (2009).

REFERENCE BOOKS:

1. Artificial Intelligence, Ela Kumar, Wiley, 2021
2. Artificial Intelligence: Concepts and Applications, Lavika Goel, Kindle Edition, Wiley, 2021.
3. Nature-Inspired Optimization in Advanced Manufacturing Processes and Systems, Edited by Ganesh M. Kakandikar and Dinesh G. Thakur, CRC press, First edition, 2021.

ME724PE MECHATRONICS (PROFESSIONAL ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

UNIT - I:

Introduction: Overview, History of mechatronics, Scope and significance of Mechatronics systems, elements of Mechatronic systems, Needs and benefits of Mechatronics in manufacturing.

Sensors: Classification of sensors basic working principles, displacement sensor – linear and rotary potentiometers, LVDT and RVDT, incremental and absolute encoders, Proximity and range sensors – Eddy current sensor, ultrasonic sensor, laser interferometer transducer, hall Effect sensor, inductive Proximity switch, Light sensors – Photodiodes, Phototransistors, Flow Sensors – ultrasonic Sensor, Laser Doppler Anemometer, Tactile Sensors – PVDF tactile sensor, micro-switch and reed switch, Piezoelectric sensors, Vision Sensor.

UNIT - II:

Actuators: Electrical Actuators: Solenoids, relays, diodes, thyristors, triacs, BJT, FET, DC motor, Servo Motor, BLDC Motor, AC Motor, Stepper Motor, Hydraulic & pneumatic devices – Power supplies, valves, Cylinder sequencing, Design of hydraulic & pneumatic circuits. Piezo Electric Actuators, Shape memory alloys.

UNIT - III:

Basic System models & Analysis: Modeling of one & two degrees of freedom Mechanical, Electrical, fluid and thermal systems, block diagram representations of these systems. Dynamic Responses of System: Transfer function, modeling dynamic systems, first order systems, second order systems.

UNIT - IV:

Digital Electronics: Number systems, BCD codes and arithmetic, Gray codes, self-complimenting codes, Error detection and correction principles. Boolean functions using Karnaugh Map, Design of combinational circuits, design of arithmetic circuits, Design of code converters, encoders and decoders. **Signal Conditioning:** Operational amplifiers, inverting amplifier, differential amplifier, Protection, comparator, filters, multiplexer, Pulse width modulation counters, decoders. Data acquisition – Quantizing theory, Analog to digital conversion, digital to analog conversion.

Controllers: Classification of Control systems, Feedback, Closed loop and open loop systems **PLC**

UNIT - V:

Programming: PLC Principles of operation, PLC sizes, PLC hardware components, I/O section Analog I/O section, Analog I/O modules, digital I/O modules, CPU processor memory, module programming, Ladder Programming, ladder diagrams, Timers, Internal relays and counters, data handling, analogue input and output. Application on real time industrial automation systems.

Advanced Applications in Mechatronics: Sensors for condition monitoring, mechatronic control in automated manufacturing, Artificial intelligence in Mechatronics, micro sensors in mechatronics, Application of Washing machine as mechatronic device.

TEXT BOOKS:

1. W. Boton, “Mechatronics”, 5th edition, Adison Wesley Longman ltd, 2010.
2. Mechatronics system design by Devdas Shetty and Richard A. Kolk, P.W.S. Publishing company, 2001.
3. Alciatore David G & Histand Michael B, “Introduction to Mechatronics and Measurement systems”, 4th edition, Tata McGraw Hill, 2006

ME731PE POWER PLANT ENGINEERING (PROFESSIONAL ELECTIVE – III)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Pre-Requisites: None

Course Objectives: The goal of this course is to be aware of the design of conventional and alternative power-generation plants. The learning objectives include

- Analysis and preliminary design of the major systems of conventional fossil-fuel steam-cycle power plants.
- A working knowledge of the basic design principles of nuclear, gas turbine, combined cycle, hydro, wind, geothermal, solar, and alternate power plants.
- Awareness of the economic, environmental, and regulatory issues related to power generation.

Course Outcomes: At the end of the course students will be able to:

- **CO1:** Understand the concept of Rankine cycle.
- **CO2:** Understand working of boilers including water tube, fire tube and high-pressure boilers and determine efficiencies.
- **CO3:** Analyze the flow of steam through nozzles.
- **CO4:** Evaluate the performance of condensers and steam turbines.
- **CO5:** Evaluate the performance of gas turbines.

UNIT – I:

Introduction to the Sources of Energy – Resources and Development of Power in India.

Steam Power Plant: Plant Layout, Working of different Circuits, Fuel and handling equipments, types of coals, coal handling, choice of handling equipment, coal storage, Ash handling systems.

Combustion Process: Properties of coal – overfeed and underfeed fuel beds, traveling grate stokers, spreader stokers, retort stokers, pulverized fuel burning system and its components, combustion needs and draught system, cyclone furnace, design and construction, Dust collectors, cooling towers and heat rejection. Corrosion and feed water treatment.

UNIT – II:

Internal Combustion Engine Plant: Diesel Power Plant: Introduction – IC Engines, types, construction– Plant layout with auxiliaries – fuel supply system, air starting equipment, lubrication and cooling system – super charging.

Gas Turbine Plant: Introduction – classification - construction – Layout with auxiliaries – Principles of working of closed and open cycle gas turbines. Combined Cycle Power Plants and comparison.

UNIT – III:

Hydro Electric Power Plant: Water power – Hydrological cycle / flow measurement – drainage area characteristics – Hydrographs – storage and Pondage – classification of dams and spill ways.

Hydro Projects and Plant: Classification – Typical layouts – plant auxiliaries – plant operation pumped storage plants.

UNIT – IV:

Nuclear Power Station: Nuclear fuel – breeding and fertile materials – Nuclear reactor – reactor operation. **Types of Reactors:** Pressurized water reactor, Boiling water reactor, sodium-graphite reactor, fast Breeder Reactor, Homogeneous Reactor, Gas cooled Reactor, Radiation hazards and shielding – radioactive waste disposal.

UNIT – V:

Power Plant Economics and Environmental Considerations: Capital cost, investment of fixed charges, operating costs, general arrangement of power distribution, Load curves, load duration curve. Definitions of connected load, Maximum demand, demand factor, average load, load factor, diversity factor – related exercises. Effluents from power plants and Impact on environment – pollutants and pollution standards – Methods of Pollution control.

TEXT BOOKS:

1. Power Plant Engineering/ P. K. Nag / Mc Graw Hill
2. Power Plant Engineering / Hegde / Pearson.

REFERENCES BOOKS:

1. Power Plant Engineering / Gupta / PHI
2. Power Plant Engineering / A K Raja / New age

ME732PE AUTOMOBILE ENGINEERING (PROFESSIONAL ELECTIVE – III)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course Objectives: The Objective of this course is to provide the student to

- Elaborate the Systems of Automobile, Components of Engine, fuel & Lubrication system and its requirements
- Explain the significance and features of Cooling, Ignition and Electrical Systems
- Illustrate the working of transmission system and Suspension systems and its components
- Elaborate the function of each accessory of steering and braking system and their role for effective performance of automobile
- Discuss the particulates of combustion in CI and SI engines, reasons for formation of particulates and methods adopted to control the pollution

Course Outcomes: At the end of the course, the student will be able to

- **CO1:** Illustrate the function of each and every system of an automobiles including fuel system and injection approaches
- **CO2:** Explain the Cooling, ignition and electrical system of the Automobile
- Describe each component of transmission system of an automobile viz clutch, gear box, propeller shaft
- **CO3:** Differential and suspension system and the effect of the same on tyre performance and other components of an automobile
- **CO4:** Analyze the geometry of the steering mechanism and braking system
- **CO5:** Demonstrate about emission standards, emission control techniques and electrical systems. Student can identify thrust areas for carrying their dissertation in future.

UNIT – I:

Introduction: Layout of automobile – introduction chassis and body components. Types of Automobile engines. – Power unit – Introduction to engine lubrication – engine servicing

Fuel System: S.I. Engine: Fuel supply systems, Mechanical and electrical fuel pump – filters – carburetor – types – air filters – petrol injection. Introduction to MPFI and GDI Systems.

C.I. Engines: Requirements of diesel injection systems, types of injection systems, DI Systems IDI systems. Fuel pump, nozzle, spray formation, injection timing, testing of fuel pumps. Introduction to CRDI and TDI Systems.

UNIT – II:

Cooling System: Cooling Requirements, Air Cooling, Liquid Cooling, Thermo, water and Forced Circulation System – Radiators – Types – Cooling Fan - water pump, thermostat, evaporative cooling – pressure sealed cooling – antifreeze solutions.

Ignition System: Function of an ignition system, battery ignition system, constructional features of storage, battery, auto transformer, contact breaker points, condenser, and spark plug – Magneto coil ignition system, electronic ignition system using contact breaker, electronic ignition using contact triggers – spark advance and retard mechanism.

Electrical System: Charging circuit, generator, current – voltage regulator – starting system, bendix drive mechanism solenoid switch, lighting systems, Horn, wiper, fuel gauge – oil pressure gauge, engine temperature indicator etc.

UNIT – III:

Transmission System: Clutches, principle, types, cone clutch, single plate clutch, multi plate clutch, magnetic and centrifugal clutches, fluid fly wheel – gear boxes, types, sliding mesh, constant mesh, synchro mesh gear boxes, epicyclic gear box, over drive torque converter. Propeller shaft – Hotch – Kiss drive, Torque tube drive, universal joint, differential rear axles – types – wheels and tyres.

Suspension System: Objects of suspension systems – rigid axle suspension system, torsion bar, shock absorber, independent suspension system.

UNIT – IV:

Braking System: Mechanical brake system, Hydraulic brake system, Master cylinder, wheel cylinder tandem master cylinder Requirement of brake fluid, Pneumatic and vacuum brakes.

Steering System: Steering geometry – camber, castor, king pin rake, combined angle toein, center point steering. Types of steering mechanism – Ackerman steering mechanism, Davis steering mechanism, steering gears – types, steering linkages.

UNIT – V:

Emissions from Automobiles – Pollution standards National and international – Pollution Control – Techniques – Multipoint fuel injection for SI Engines. Common rail diesel injection Energy alternatives – Solar, Photo-voltaic, hydrogen, Biomass, alcohols, LPG, CNG, liquid Fuels, and gaseous fuels, Hydrogen as a fuel for IC Engines. - Their merits and demerits. Standard Vehicle maintenance practice.

TEXT BOOKS:

1. Automobile Engineering / William H Crouse
2. A Text Book Automobile Engineering–Manzoor, Nawazish Mehdi & Yosuf Ali, Frontline Publications.

REFERENCE BOOKS:

1. A Text Book of Automobile Engineering by R K Rajput. Laxmi Publications.
2. Automotive Mechanics / Heitner
3. Automotive Engineering / Newton Steeds & Garrett
4. Automotive Engines / Srinivasan.
5. A Text Book of Automobile Engineering By Khalil U Siddiqui New Age International

ME733PE NON-CONVENTIONAL ENERGY SOURCES
(PROFESSIONAL ELECTIVE – III)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course Objectives: The Objective of this course is to

- Introduce the need of the non-convectional energy sources.
- Differentiate various solar collectors
- Identify the energy resources utilization systems
- Recognize the source and potential of wind energy and understand the classifications of wind mills.
- Summarize the principles of bio-conversion, ocean energy and geo thermal energy.

Course Outcomes: At the end of the course students will be able to

- Choose the appropriate renewable energy as an alternate for conventional power in any application.
- Understand principles of various solar collectors and use them in different applications
- Inculcate the knowledge on usage of alternate energy sources in I.C Engines
- Know various energy conversion techniques
- Analyze large scale demand of heat energy for meeting day to day domestic, institutional and industrial requirements can be met by utilizing solar thermal systems, biogas, PV cells, wind energy, Geothermal, MHD etc.

UNIT-I:

Principles of Solar Radiation, Role and potential of new and renewable source, the solar energy option, Environmental impact of solar power - Physics of the sun, the solar constant, extra-terrestrial and terrestrial solar radiation, Solar radiation on titled surface, Instruments for measuring solar radiation and sun shine, solar radiation data.

UNIT-II:

Solar Energy Collection Flat plate and concentrating collectors, classification of concentrating collectors, orientation and thermal analysis, advanced collectors. Solar Energy Storage and Applications: Different methods, sensible, latent heat and stratified storage, solar ponds. Solar applications - solar heating/ cooling techniques, solar distillation and drying, Photovoltaic energy conversion.

UNIT-III:

Wind Energy Sources and potentials, horizontal and vertical axis windmills, performance characteristics. Bio-Mass: Principles of Bio-Conversion, Anaerobic /aerobic digestion, types of Bio-gas digesters, gas yield, combustion characteristics of bio-gas, utilization for cooking, I.C. Engine operation, and economic aspects.

UNIT-IV: Geothermal Energy Resources, types of wells, methods of harnessing the energy, potential in India. OTEC: Principles, utilization, setting of OTEC plants, thermodynamic cycles. Tidal and Wave Energy: Potential and conversion techniques, mini-hydel power plants, their economics.

UNIT-V:

Direct Energy Conversion Need for DEC, Carnot cycle, limitations, Principles of DEC. Thermo-electric generators, Seebeck, Peltier and Joule Thompson effects, figure of merit, materials, applications, MHD generators, principles, dissociation and ionization, hall effect, magnetic flux, MHD accelerator, MHD engine, power generation systems, electron gas dynamic conversion, economic aspects. Fuel cells, principle, faraday's laws, thermodynamic aspects, selection of fuels and operating conditions.

TEXT BOOKS:

1. Renewable Energy Sources/Twidell & Weir /Taylor and Francis / 2nd Special Indian

Edition.
2. Non- conventional Energy Sources / G.D. Rai / Dhanpat Rai and Sons.

REFERENCE BOOKS:

1. Energy Resources Utilization and Technologies/Anjaneyulu & Francis/BS Publications/2012.
2. Principles of Solar Energy / Frank Krieth & John F Kreider / Hemisphere Publications.
3. Non-Conventional Energy / Ashok V Desai / Wiley Eastern.
4. Non-Conventional Energy Systems / K Mittal / Wheeler.
5. Renewable Energy Technologies /Ramesh & Kumar /Narosa.
6. Renewable Energy Resources /Tiwari and Ghosal /Narosa.

ME734PE SOLAR ENERGY TECHNOLOGY (PROFESSIONAL ELECTIVE – III)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course Objectives

- Focus on solar energy utilization
- Explain the concepts of solar water heating and its layout
- Concepts of thermal energy storage
- Discuss the energy conversion technologies
- Concentrate the economic aspects of Solar Energy

Course Outcomes

- Explain the solar energy potential and construction details of collector with performance analysis
- Analyse the concepts of solar water heating technologies and its parameters
- Narrate the methods of solar energy storage and its working
- Infer the direct energy conversion and conversion efficiencies calculations
- Discuss the Principles of Economic Analysis and optimization with respect solar energy

UNIT- I:

Introduction – Solar energy option, specialty and potential – Sun – Earth – Solar radiation, beam and diffuse – measurement – estimation of average solar radiation on horizontal and tilted surfaces – problems – applications. Capturing solar radiation – physical principles of collection – types – liquid flat plate collectors – construction details – performance analysis – concentrating collection – flat plate collectors with plane reflectors – cylindrical parabolic collectors – Orientation and tracking – Performance Analysis.

UNIT- II:

Design of Solar Water Heating System and Layout: Power generation – solar central receiver system – Heliostats and Receiver – Heat transport system – solar distributed receiver system – Power cycles, working fluids and prime movers, concentration ratio.

UNIT- III:

Thermal Energy Storage: Introduction – Need for – Methods of sensible heat storage using solids and liquids – Packed bed storage – Latent heat storage – working principle – construction – application and limitations. Other solar devices – stills, air heaters, dryers, Solar Ponds & Solar Refrigeration, active and passive heating systems.

UNIT- IV:

Direct Energy Conversion: solid-state principles – semiconductors – solar cells – performance – modular construction – applications. conversion efficiencies calculations.

UNIT- V:

Economics: Principles of Economic Analysis – Discounted cash flow – Solar system – life cycle costs – cost benefit analysis and optimization – cost-based analysis of water heating and photo voltaic applications.

TEXT BOOKS:

1. Principles of solar engineering/ Kreith and Kerider/Taylor and Franscis/2nd Edition.
2. Solar energy thermal processes/ Duffie and Beckman/John Wiley & Sons

REFERENCE BOOKS:

1. Solar energy: Principles of Thermal Collection and Storage/ Sukhatme/TMH/2nd edition
2. Solar energy/ Garg/TMH 5. Solar energy/ Magal/Mc Graw Hill
3. Solar Thermal Engineering Systems / Tiwari and Suneja/Narosa
4. Power plant Technology/ El Wakil/TMH.

ME741PE RE-ENGINEERING (PROFESSIONAL ELECTIVE – IV)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course objective: The objective is to understand the terminologies related to forward engineering and reverse engineering and to identify the process of designing, manufacturing, assembling, and maintaining products and systems.

Course Outcomes: At the end of the course, the student will be able to:

- Familiarize with the process of reverse engineering and its applications.
- Understand the methodologies and techniques for Reverse Engineering.
- Learn various data collection techniques and the data processing chain.
- Select a proper system to generate geometric representations of physical objects.
- Integrate Reverse Engineering and Rapid Prototyping.

UNIT - I

Introduction to Reverse Engineering: Reverse Engineering –The Generic Process
Reverse Engineering in Automotive, Aerospace, Medical sectors: Legal Aspects of Reverse Engineering: Copyright Law, Reverse Engineering, Recent Case Law, Barriers to Adopting Reverse Engineering. A discussion on a few benchmark case studies

UNIT - II

Methodologies and Techniques for Reverse Engineering: The Potential for Automation with 3-D Laser Scanners, What Is Not Reverse Engineering, What is Computer-aided (Forward) Engineering, What Is Computer-aided Reverse Engineering, Computer Vision and Reverse Engineering, Structured- light Range Imaging, Scanner Pipeline

UNIT - III

Reverse Engineering–Hardware and Software: Contact Methods Noncontact Methods, Destructive Method. Reverse Engineering Software Classification, Fundamental Reverse Engineering Operations, Reverse Engineering Phases

UNIT - IV

Selecting a Reverse Engineering System: The Selection Process, Some Additional Complexities, Point Capture Devices, Triangulation Approaches, "Time-of-flight" or Ranging Systems, Structured-light and Stereoscopic Imaging Systems, issues with Light-based Approaches, Tracking Systems, Internal Measurement Systems, X-ray Tomography, Destructive Systems, Some Comments on Accuracy, Positioning the Probe, Post processing the Captured Data, Handling Data Points, Curve and Surface Creation, Inspection Applications, Manufacturing Approaches.

UNIT - V:

Integration between Reverse Engineering and Rapid Prototyping: Modeling Cloud Data in Reverse Engineering, Data Processing for Rapid Prototyping, Integration of RE and RP for Layer-based Model Generation, Adaptive Slicing Approach for Cloud Data Modeling, Planar Polygon Curve Construction for a Layer, Determination of Adaptive Layer Thickness.

TEXT BOOK:

1. Reverse Engineering: An Industrial Perspective by Vinesh Raja and Kiran J. Fernandes, Springer-Verlag London Limited 2008

REFERENCE BOOKS:

1. K. Otto and K. Wood, Product Design: Techniques in Reverse Engineering and New Product Development, Prentice Hall, 2001.
2. Anupam Saxena, Birendra Sahay, Computer Aided Engineering Design, Springer, 2005.
3. Ali K. Kamrani and Emad Abouel Nasr, Engineering Design and Rapid Prototyping, Springer, 2010.

ME742PE COMPUTATIONAL FLUID DYNAMICS (PROFESSIONAL ELECTIVE – IV)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Pre-requisite: Heat Transfer and Fluid Mechanics

Course Objective: To apply the principles of Heat Transfer and Fluid Mechanics to formulate governing equations for physical problems and to solve those using different numerical techniques

Course Outcomes: At the end of the course, the student should be able to:

- Differentiate between different types of Partial Differential Equations and to know and understand appropriate numerical techniques.
- Solve the simple heat transfer and fluid flow problems using different numerical techniques, viz., FDM.
- Understand and to appreciate the need for validation of numerical solution.

UNIT - I:

Basic Aspects of the Governing Equations – Physical Boundary Conditions – Methods of solutions of Physical Problems – Need for Computational Fluid Dynamics – Different numerical/CFD techniques – FDM, FEM, FVM etc., - Main working principle - CFD as a research and design tool – Applications in various branches of Engineering

Mathematical behavior of Partial Differential Equations (Governing Equations): Classification of linear/ quasi linear PDE – Examples - Physical Processes: Wave Equations and Equations of Heat Transfer and Fluid Flow – Mathematical Behavior - General characteristics – Its significance in understanding the physical and numerical aspects of the PDE – One way and Two Way variables – Well posed problems – Initial and Boundary Conditions

Solution of Simultaneous Algebraic Equations: Direct Method – Gauss Elimination – LU Decomposition – Pivoting – Treatment of Banded Matrices – Thomas Algorithm

Iterative Method: Gauss Seidel and Jordan Methods - Stability Criterion

UNIT - II:

Finite Difference Method: Basic aspects of Discretization – Finite Difference formulae for first order and second order terms – Solution of physical problems with Elliptic type of Governing Equations for different boundary conditions - Numerical treatment of 1D and 2D problems in heat conduction, beams etc., - Solutions –Treatment of Curvelinear coordinates – Singularities – Finite Difference Discretization – Solution of 1D heat conduction problems in Heat conduction in curve linear coordinates

UNIT - III:

FDM: Solution of physical problems with Parabolic type of Governing Equations – Initial Condition – Explicit, implicit and semi implicit methods – Types of errors – Stability and Consistency – Von Neumann Stability criterion– Solution of simple physical problems in 1D and 2D – Transient Heat conduction problems- ADI scheme - Simple Hyperbolic type PDE - First order and Second order wave equations – Discretization using Explicit method - Stability criterion – Courant Number – CFL Condition - Its significance - Treatment of simple problems

UNIT - IV:

Finite Difference Solution of Unsteady Inviscid Flows: Lax – Wendroff Technique – Disadvantages – Maccormack's Technique

Fluid Flow Equations – Finite Difference Solutions of 2D Viscous Incompressible flow problems – Vorticity and Stream Function Formulation – Finite Difference treatment of Lid Driven Cavity Problem -

Application to Cylindrical Coordinates with example of flow over infinitely long cylinder and sphere – Obtaining Elliptic Equations

UNIT - V:

Finite Difference Applications in Fluid flow problems: Fundamentals of fluid Flow modeling using Burger's Equation – Discretization using FTCS method with respect to Upwind Scheme and Transport Property – Upwind Scheme and Artificial Viscosity

Solutions of Navier Stokes Equations for Incompressible Fluid Flows: Staggered Grid – Marker and Cell (MAC) Formulation – Numerical Stability Considerations – Pressure correction method - SIMPLE Algorithm

TEXT BOOKS:

1. Computational Fluid Dynamics: The basics with applications/ John D Anderson/McGraw Hill Publications
2. Numerical Heat Transfer and Fluid Flow/ S.V. Patankar/ Mc Graw Hill

REFERENCE BOOKS:

1. Computational Fluid Flow and Heat Transfer / K Muralidharan and T Sudarajan/ Narosa Publishers.
2. Computational Methods for Fluid Dynamics / Firziger & Peric/ Springer

ME743PE TURBO MACHINERY (PROFESSIONAL ELECTIVE – IV)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Pre-requisites: Thermal Engineering, Heat Transfer

Course Objectives:

- To provide the knowledge of basic principles, governing equations and applications of turbo machinery.
- To explain construction and working principle and evaluate the performance characteristics of Turbo Machines

Course Outcomes: At the end of the course, student will be able to:

- Apply thermodynamics and kinematics principles to turbo machines
- Understand mechanisms behind working of Turbines, compressors.
- Undestand the thermodynamic and flow analysis for turbines and compressors
- Analyze the performance of turbo machines.

UNIT – I:

Introduction to Turbomachinery: Classification of turbo-machines, second law of thermodynamics applied to turbine and compressors work, nozzle, diffuser work, fluid equation, continuity, Euler's, Bernoulli's, equation and its applications, expansion and compression process, reheat factor, preheat factor

UNIT – II:

Fundamental Concepts of Axial and Radial Machines: Euler's equation of energy transfer, vane congruent flow, influence of relative circulation, thickness of vanes, number of vanes on velocity triangles, slip factor, Stodola, Stanitz and Balje's slip factor, suction pressure and net positive suction head, phenomena of cavitation in pumps, concept of specific speed, shape number, axial, radial and mixed flow machines, similarity laws.

UNIT – III:

Gas Dynamics: Fundamental thermodynamic concepts, isentropic conditions, mach numbers, and area, Velocity relations, Dynamic Pressure, Normal shock relation for perfect gas. Supersonic flow, oblique shock waves. Normal shock recoveries, detached shocks, Aerofoil theory.

Centrifugal compressor: Types, Velocity triangles and efficiencies, Blade passage design, Diffuser and pressure recovery. Slip factor, Stanitz and Stodolas formula's, Effect of inlet mach numbers, Pre whirl, Performance

UNIT – IV:

Axial Flow Compressors: Flow Analysis, Work, and velocity triangles, Efficiencies, Thermodynamic analysis. Stage pressure rise, Degree of reaction, Stage Loading, General design, Effect of velocity, Incidence, Performance

Cascade Analysis: Geometrical and terminology. Blade force, Efficiencies, Losses, Free end force, Vortex Blades.

UNIT – V:

Axial Flow Gas Turbines: Work done. Velocity triangle and efficiencies, Thermodynamic flow analysis, Degree of reaction, Zweifels relation, Design cascade analysis, Soderberg, Hawthrone, Ainley, Correlations, Secondary flow, Free vortex blade, Blade angles for variable degree of reaction. Actuator

disc, Theory, Stress in blades, Blade assembling, Material and cooling of blades, Performances, Matching of compressors and turbines, off design performance.

TEXT BOOKS:

1. Principles of Turbo Machines/DG Shepherd / Macmillan
2. Turbines, Pumps, Compressors/Yahya/ Mc Graw Hill

REFERENCE BOOKS:

1. A Treatise on Turbo machines / G. Gopal Krishnan *and* D. Prithviraj/ SciTech
2. Gas Turbine Theory/ Saravanamuttoo/ Pearson.
3. Turbo Machines/ A Valan Arasu/ Vikas Publishing House Pvt. Ltd.

ME744PE FLUID POWER SYSTEM (PROFESSIONAL ELECTIVE – IV)

B.Tech. IV Year I Sem.

Pre-requisites: Fluid Mechanics and Hydraulics Machinery

L	T	P	C
3	0	0	3

Course outcomes: At the end of the course, student will be able to:

- Understand the basic types of pumps and motors
- Analyse different types of valves
- Design and analysis of hydraulic circuits
- Visualize how a hydraulic/pneumatic circuit works to accomplish the function.
- Design an appropriate hydraulic or pneumatic circuit or combination circuit like electro-hydraulics, electro-pneumatics for a given application.

UNIT- I:

Introduction to oil hydraulics and pneumatics, their structure, advantages and limitations. ISO symbols, energy losses in hydraulic systems. Applications, Basic types and constructions of Hydraulic pumps and motors. Pump and motor analysis. Performance curves and parameters.

UNIT- II:

Hydraulic actuators, types and constructional details, lever systems, control elements – direction, pressure and flow control valves. Valve configurations, General valve analysis, valve lap, flow forces and lateral forces on spool valves. Series and parallel pressure compensation flow control valves. Flapper valve Analysis and Design.

UNIT- III:

Proportional control valves and servo valves. Nonlinearities in control systems (backlash, hysteresis, dead band and friction nonlinearities). Design and analysis of typical hydraulic circuits. Regenerative circuits, high low circuits, Synchronization circuits, and accumulator sizing.

UNIT- IV:

Intensifier circuits Meter-in, Meter-out and Bleed-off circuits; Fail Safe and Counter balancing circuits, accessories used in fluid power system, Filtration systems and maintenance of system. Components of pneumatic systems; Direction, flow and pressure control valves in pneumatic systems. Development of single and multiple actuator circuits. Valves for logic functions; Time delay valve; Exhaust and supply air throttling;

UNIT- V:

Examples of typical circuits using Displacement – Time and Travel-Step diagrams. Will-dependent control, Travel-dependent control and Time dependent control, combined control, Program Control, Electropneumatic control and air-hydraulic control, Ladder diagrams. Applications in Assembly, Feeding, Metal working, materials handling and plastics working.

TEXT BOOKS:

1. Fluid Power Control systems/ Pippenger, J.J., and R. M. Koff/ New York: McGraw Hill.
2. Fluid Power Systems: modeling, simulation and microcomputer control"/ John Watton/ Prentice Hall International.

REFERENCE BOOKS:

1. Fundamentals of Fluid Power Control. / John Watton/ 1st Ed. Cambridge University Press, 2009.
2. Fluid Power with applications"/ Anthony Esposito / Pearson Education.

ME721OE QUANTITATIVE ANALYSIS FOR BUSINESS DECISIONS (OPEN ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Course Objectives:

- To impart knowledge of basic tools of Operations research in solving the management problems using mathematical approaches for decision making.
- To teach the methods of solving Linear Programming Problems.
- To impart knowledge on assignment model and transportation problem.
- To impart knowledge on the significance of decision tree and Network analysis.
- To highlight the importance of Queuing Theory.

Course Outcomes: At the end of the course, students will be able to:

- Understand the origin and application of operations research.
- Learn about the Formulation of Linear Programming Problem for different areas.
- appreciate the significance of variations of assignment problem, methods for finding Initial feasible solution.
- Learn the aspects of Decision Theory and Network Analysis
- Gain insights of the theoretical principles and practical applications of different queuing models.

UNIT – I: Introduction to Operations Research: Nature and Scope of Operations Research: Origins of OR, Applications of OR in different Managerial Areas, Problem Solving and Decision-making, Quantitative and Qualitative Analysis. Defining a Model, Types of Models, Process for Developing an Operations Research Model, Practices, Opportunities and Shortcomings of using an OR Model.

UNIT – II: Linear Programming Method: Structure of LPP, Assumptions of LPP, Application Areas of LPP, Guidelines for Formulation of LPP, Formulation of LPP for Different Areas**,** Solving of LPP by Graphical Method: Extreme Point Method, Simplex Method, Converting Primal LPP to Dual LPP, Limitations of LPP.

UNIT – III: Assignment Model: Algorithm for Solving Assignment Model, Hungarians Method for Solving Assignment Problem, Variations of Assignment Problem: Multiple Optimal Solutions, Maximization Case in Assignment Problem, Unbalanced Assignment Problem, Travelling Salesman Problem, Simplex Method for Solving Assignment Problem.
Transportation Problem: Mathematical Model of Transportation Problem, Methods for Finding Initial Feasible Solution: Northwest Corner Method, Least Cost Method, Vogels Approximation Method, Test of Optimality by Modi Method, Unbalanced Supply and Demand, Degeneracy and its Resolution.

UNIT – IV: Decision Theory: Introduction, Ingredients of Decision Problems. Decision-making under Uncertainty, Cost of Uncertainty Under Risk, Under Perfect Information, Decision Tree, Construction of Decision Tree.
Network Analysis: Network Diagram, PERT, CPM, Critical Path Determination, Project Completion Time, Project Crashing.

UNIT – V: Queuing Theory: Queuing Structure and Basic Component of a Queuing Model, Distributions in Queuing Model, Different Queuing Models with FCFS, Queue Discipline, Single and Multiple Service Station with Finite and Infinite Population. Game Theory, Suddle Point, Value of the Game.

TEXT BOOKS:

1. Mik Wisniewski, Dr Farhad Shafti, Quantitative Analysis for Decision Makers, Pearson, 7e, 2019.
2. Miguel Ángel Canela, Inés Alegre, Alberto Ibarra, Quantitative Methods for Management: A Practical Approach, Springer International Publishing, 1e, 2019.

REFERENCE BOOKS:

1. James E. Sallis, Geir Gripsrud, Ulf Henning Olsson, Ragnhild Silkoset, Research Methods and Data Analysis for Business Decisions: A Primer Using SPSS, Springer International Publishing, 1e, 2021.
2. R. Pannerselvam, Operations Research, Prentice Hall International, 3e, 2015.
3. N.V.S. Raju, Operations Research: Theory and Practice, CRC Press, 2020.
4. R. Pannerselvam, Operations Research, Prentice Hall International, 3e, 2015
5. J.K. Sharma, Operations Research: Theory Dand applications, MacMillian, 5e, 2013.

ME722OE INDUSTRIAL ENGINEERING & MANAGEMENT (OPEN ELECTIVE – II)

B.Tech. IV Year I Sem.

L	T	P	C
3	0	0	3

Prerequisites: None

Course objectives: The main objectives of this course are the following to Learn:

- Philosophies of various management gurus & characteristics of various organization structures
- Various Industrial Engineering practices
- Human resource management practices
- Network analysis through PERT and CPM techniques

Course outcomes: At the end of course, students will be able to

- Practice the management theories proposed by Taylor, Fayol etc
- Consider various factors and identify plant location for given industry.
- Determine EOQ, classify items and implement P-system and Q-system
- Conduct work study (method study+ Work measurement: a) Time study & Work sampling))
- Practice HRM principles
- Analyze the networks by using PERT & CPM

UNIT - I:

Management and Organization – Functions of Management - Contributions of Taylor, Fayol, Douglas Mc-Gregor, Mayo Hertzberg and Maslow. – Systems Approach to Management - Organizational Structures: Basic concepts related to Organization - Departmentation and Decentralization, Types of mechanistic and organic structures of organization and their merits, demerits and suitability.

UNIT- II:

Operations Management-I: Plant location, definition, factors affecting the plant location, comparison of rural and urban sites-methods for selection of plant- Matrix approach. Types of plant layout – various data analyzing forms-travel chart - Work study: Method study and Work measurement. Inventory – functions, types, Determination of Economic Order Quantity (EOQ), ABC and VED analysis. Inventory Control Systems-Continuous review system-periodical review system. Stores Management and Stores Records. Purchase management, duties of purchase of manager, JIT System.

UNIT - III:

Operations Management-II: Inspection and quality control, types of inspections - Statistical Quality Control-techniques- Charts for variables and attributes. Acceptance sampling plan-single sampling and double sampling plans-OC curves. Introduction to TQM-Quality Circles, ISO 9000 series procedures. Functions of Marketing, Marketing vs Selling, Marketing mix, Product Life Cycle.

UNIT - IV:

Human Resources Management (HRM): Concepts of HRM, HRD and Personnel Management and Industrial Relations (PMIR), HRM vs PMIR, Basic functions of HR Manager: Manpower planning, Recruitment, Selection, Training and Development, Placement, Wage and Salary Administration, Promotion, Transfer, Separation, Performance Appraisal, Grievance Handling and Welfare Administration, Job Evaluation and Merit Rating – Capability Maturity Model (CMM) Levels – Performance Management System.

UNIT- V:

PERT/CPM: Project management, network modelling-probabilistic model, various types of activity time's estimation-programme evaluation review techniques- Critical Path-probability of completing the project, Critical Path Method (CPM) - Project crashing. Simple problems.

TEXT BOOKS:

1. Aryasri, Management Science, McGraw hill, 2012
2. Kumar, Rao and Chhalill: Introduction to Management Science, Cengage 2012.

REFERENCE BOOKS:

1. Stoner, Freeman, Gilbert, Management, Pearson Education, New Delhi, 2012.
2. Amrine, Manufacturing Organization and Management, Pearson, 2012.
3. Chase, Jacobs, Aquilano, Operations Management, McGraw Hill, 2012.
4. Panner Selvam, Production and Operations Management, PHI, 2012.
5. Nadha Muni Reddy & Vijaya Kumar Reddy, Reliability Engineering & Quality Engineering, Galgotia, 2012.
6. Ralph M Barnes, Motion and Time Studies, John Wiley and Sons, 2012.
7. L. S. Srinath, PERT / CPM, Affiliate East-West Press, New Delhi, 2012.
8. Gary Dessler, Human Resource Management, Pearson Education Asia, 2012.
9. Phillip Kotler, Marketing Management, Pearson, 2012.
10. S. K. Basu, K. C. Sahu, B. Rajiv: Industrial Organization and Management, PHI, 2012.
11. Dipak Kumar Bhattacharyya: Industrial Management, Vikas publishing house 2013.